

WLL: 472 KG / 1040 LBS
 WEIGHT: 4.5 KG / 10 LBS

SPECIAL PROCESS

SPECIAL PROCESS

SPECIAL TOOL, FIXTURE, PROGRAM
 SPECIAL TOOL, FIXTURE, PROGRAM

ATM
 TEL (310) 834-5914
 FAX (310) 834-3042

REVISIONS

1	9/20/02	ANDREW MARTIN
2	2/24/04	JOSEPH VARGAS
3	3/9/04	ANDREW MARTIN
4	5/25/04	ANDREW MARTIN
5		
6		
7		
8		
9		
10		

SCALE: 1:1
 TOLERANCE = ±0.016" (1/64)
 ANGULAR = ±1°

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 21000 SOUTH WILMINGTON AVE.
 CARSON, CA 90810-1247

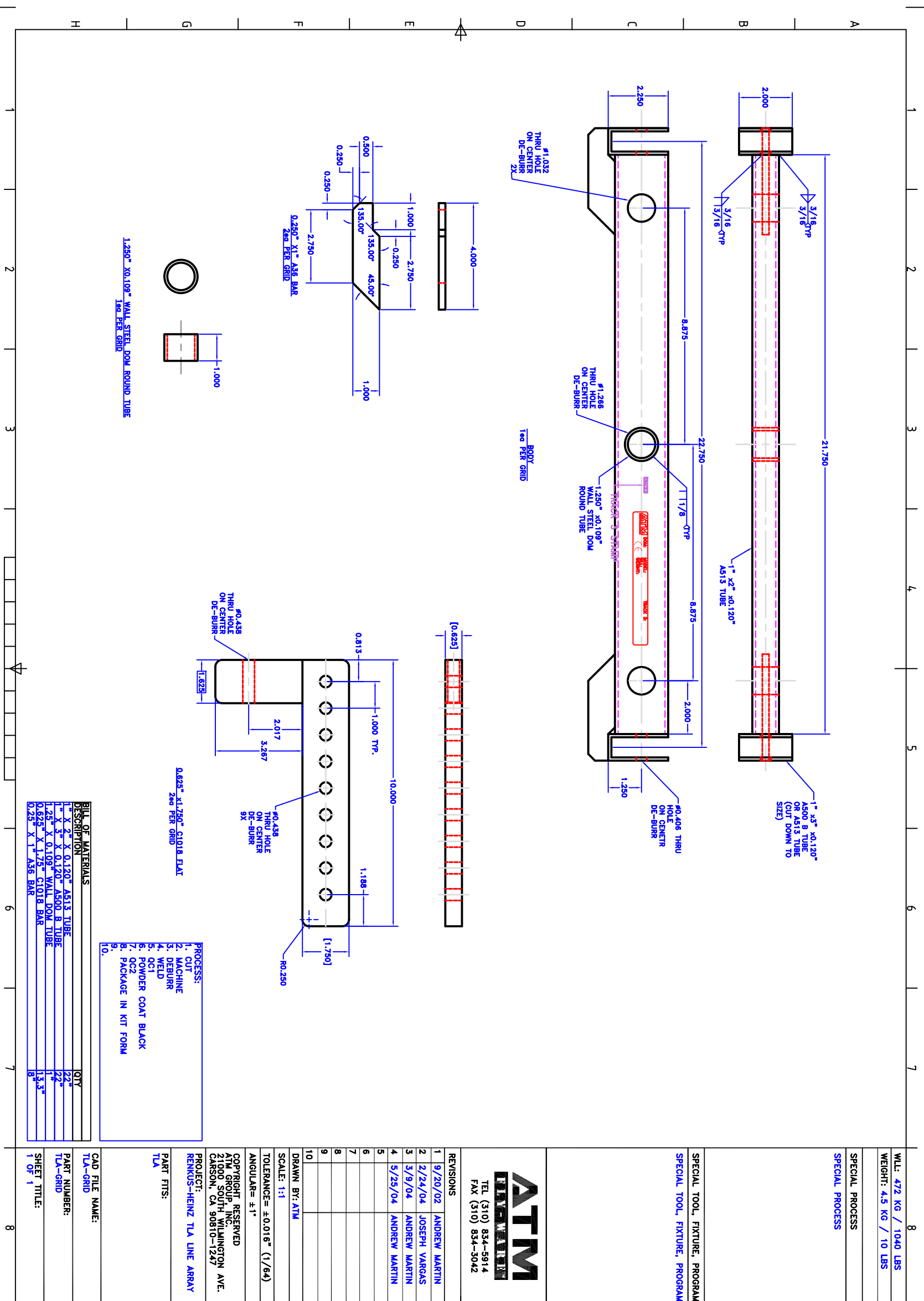
PROJECT: RENOVS-HEINZ TLA LINE ARRAY

PART FITS: TLA

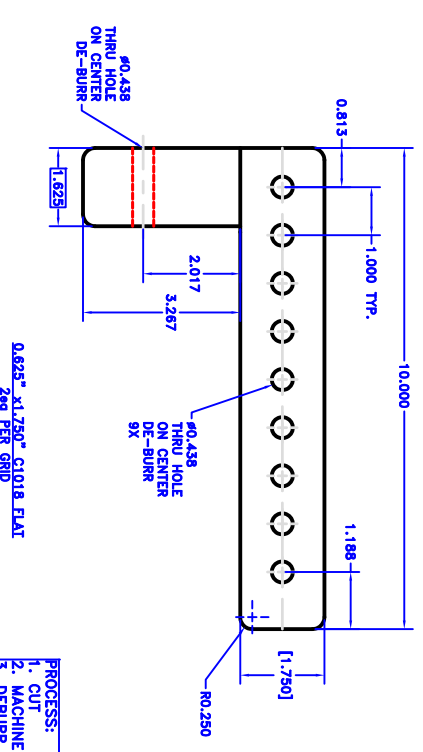
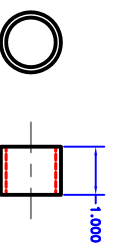
CAD FILE NAME: TLA-GRID

PART NUMBER: TLA-GRID

SHEET TITLE: 1 OF 1



1.250" X0.109" WALL STEEL DOM ROUND TUBE
 1pc PER GRID



- PROCESS:
- CUT
 - MACHINE
 - DEBURR
 - WELD
 - OIL
 - POWDER COAT BLACK
 - QCZ
 - PACKAGE IN KIT FORM
 -
 -

BILL OF MATERIALS

DESCRIPTION	QTY
1 X 2" X 0.120" A513 TUBE	22
1 X 3" X 0.120" A500 B TUBE	22
125 X 0.109" WALL DOM TUBE	13.3
0.625" X 1.75" C1018 BAR	8
0.25" X 1" A56 BAR	8

PRINT COMPOSITION CHECKLIST

YES LABEL STRUCTURAL MEMBERS FOR IDENTIFICATION
YES REFERENCE FROM CENTER LINE
YES TRACK 3 STAMP AND STICKER LOCATED
YES CONSTRUCTION NOTES (DEBURR, CHAMFER, RADIUS, ETC)
YES SPECIAL INSTRUCTION NOTES (PROGRAMS NOTED)
YES SPECIAL TOOLING, FIXTURES, PROCESSES INCLUDING SPECIFICATION
YES MANUFACTURING PROCESSES INCLUDING SPECIFICATION
YES BILL OF MATERIALS
YES WORKING LOAD LIMIT
YES PART NUMBER/CONFIGURATION
YES PART WEIGHT
YES ASSEMBLY AND PACKAGING INSTRUCTION
YES PART FITS INFORMATION UPDATED

REV	REASON FOR REVISION	APPROVED	DATE
1	CLIENT REQUESTS	ATM	9/20/02
2	SUPPLIED WILL AND WEIGHT	JDV	2/24/04
3	MODIFY WIDTH AND UPSIZE FOR WILL	ATM	3/9/04
4	ADD SMALL BRACE FOR BGV APPROVAL	ATM	5/25/04
5			
6			
7			
8			
9			
10			

CONVERT RED TEXT TO BLUE AS COMPLETED